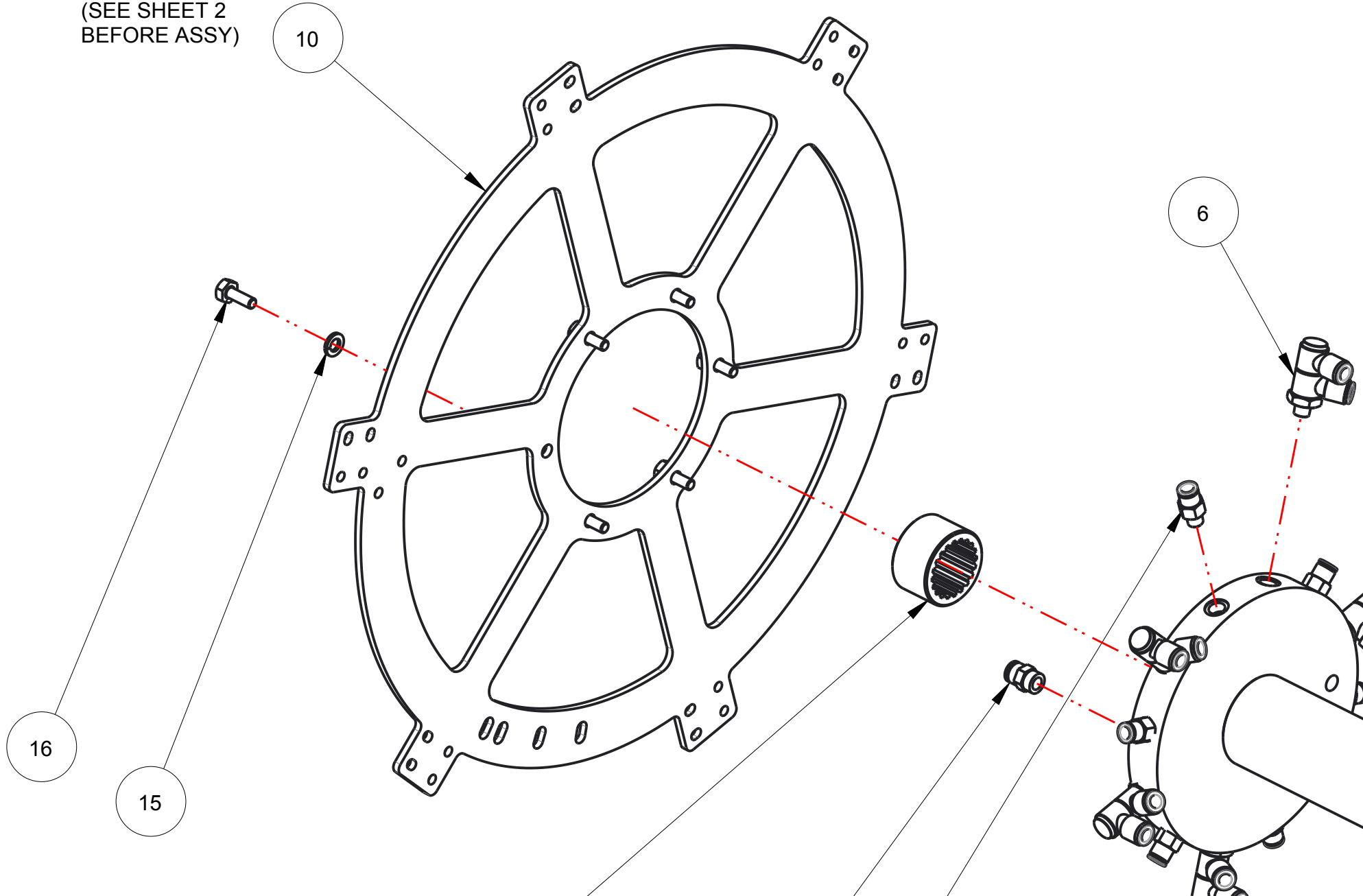


(SEE SHEET 2
BEFORE ASSY)

10



SEE NOTE 1
(SEE SHEET 2
BEFORE ASSY)

SEE NOTE 1
(SEE SHEET 2
BEFORE ASSY)

SEE NOTE 1
(SEE SHEET 2
BEFORE ASSY)

(SEE SHEET 2
BEFORE ASSY)

NOTE:
1. PRIME ITEMS 7 AND 18 USING
LOCTITE 7471 'PRIMER T'
2. ASSEMBLE ITEMS 7 AND 18 AT ASSEMBLY
WITH LOCTITE 680

ITEM	QTY	DESCRIPTION	PART NUMBER
1	12	MALE CONNECTOR, 8 mm TUBE TO 1/4UNI, #KQH08-U02	09-036361-6684-0
2	6	SMC CONNECTOR, KQ2H09-34S	09-038755-6684-0
3	1	CAM ACTION PLUNGER, 8mm DIA	U5000728P
4	1	PLUNGER HOUSING	U5001113M
5	1	CLAMP COLLAR, SPLIT, 60mm, SST	U5001114P
6	6	DBL MALE ELBOW,8mm 1/8NPT	U5005866P
7	2	BUSHING, SPLINED, W2 & W3	U5005927M
8	1	TORQUE ARM BLOCK	U5008168M
9	1	HEXAGONAL POST, 19x65xM12	U5008169M
10	1	INNER PLATE, WHEEL #2	U5008290M
11	1	OUTER PLATE, W2S	U5008292M
14	2	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
15	6	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
16	6	SCREW HHCS, M8x20 FULLTHRD SS	U6002763P_EXP
17	2	SCREW SHCS, M6x25 SS	U6003062P_EXP
18	1	FEEDER WHEEL FLANGE HUB WELDMENT	U5017781M

1250M
MACHINE

5031
SERIAL NUMBER

CARTON FEEDER
SUB ASSEMBLY

RH MACHINE
REMARKS

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING

GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12

CONCENTRICITY ±0.02

PERPENDICULARITY ±0.02/CM

ANGULARITY ±0.25°

BREAK SHARP CORNERS

REMOVE ALL BURRS

FINISHED SURFACES 3.2

✓(125)

METRIC

MATERIAL:
SEE BOM

FINISH:
-

DRW BY: P. BEBOUT

CHK'D :

DATE: 09-Oct-06

DATE :

ENGR. BY : M. FLAGG

DATE :

TITLE: ASSY, WHEEL #2 FLANGE RH, RHM

MeadWestvaco

Packaging Systems
Atlanta, Georgia
Deols, FRANCE

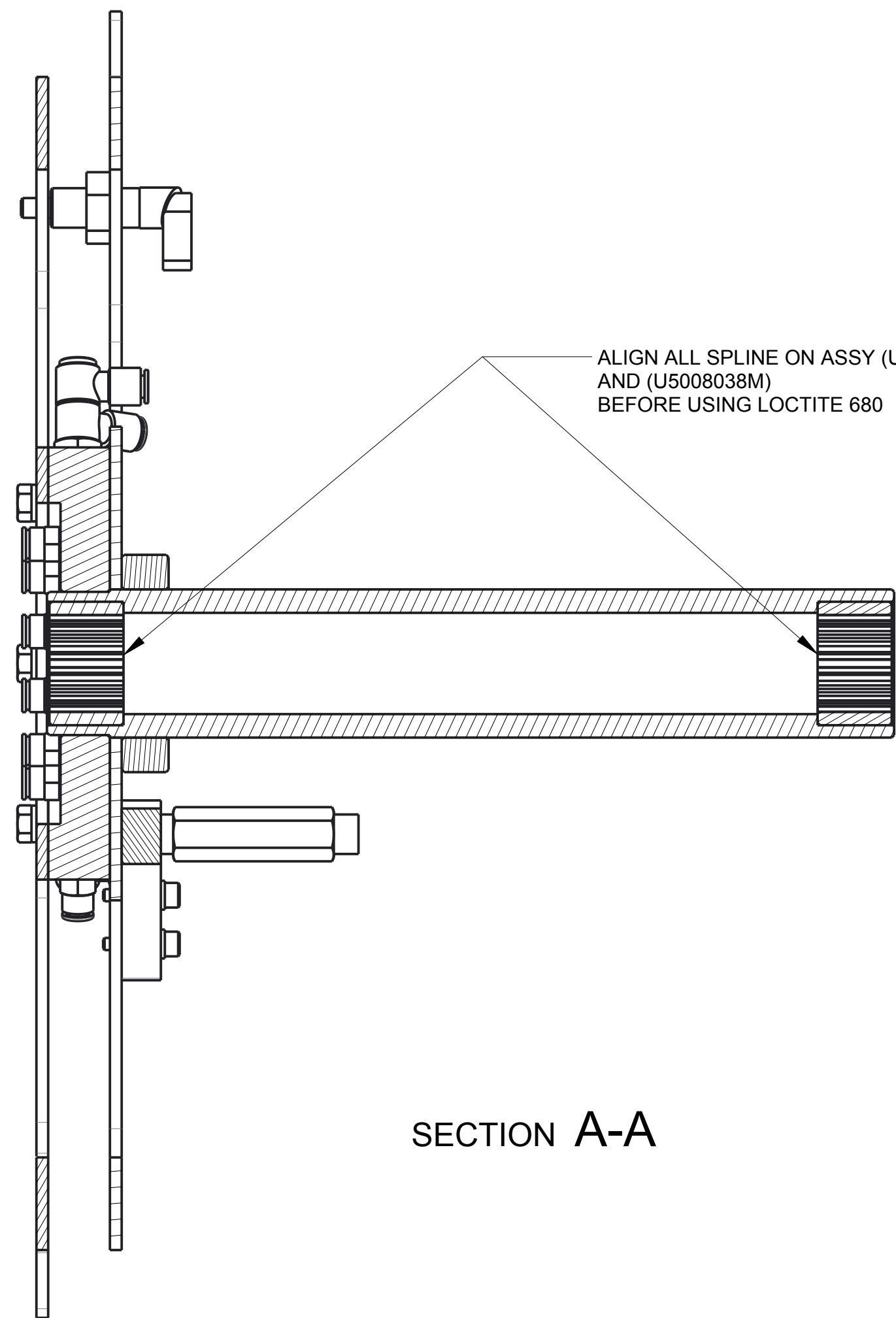
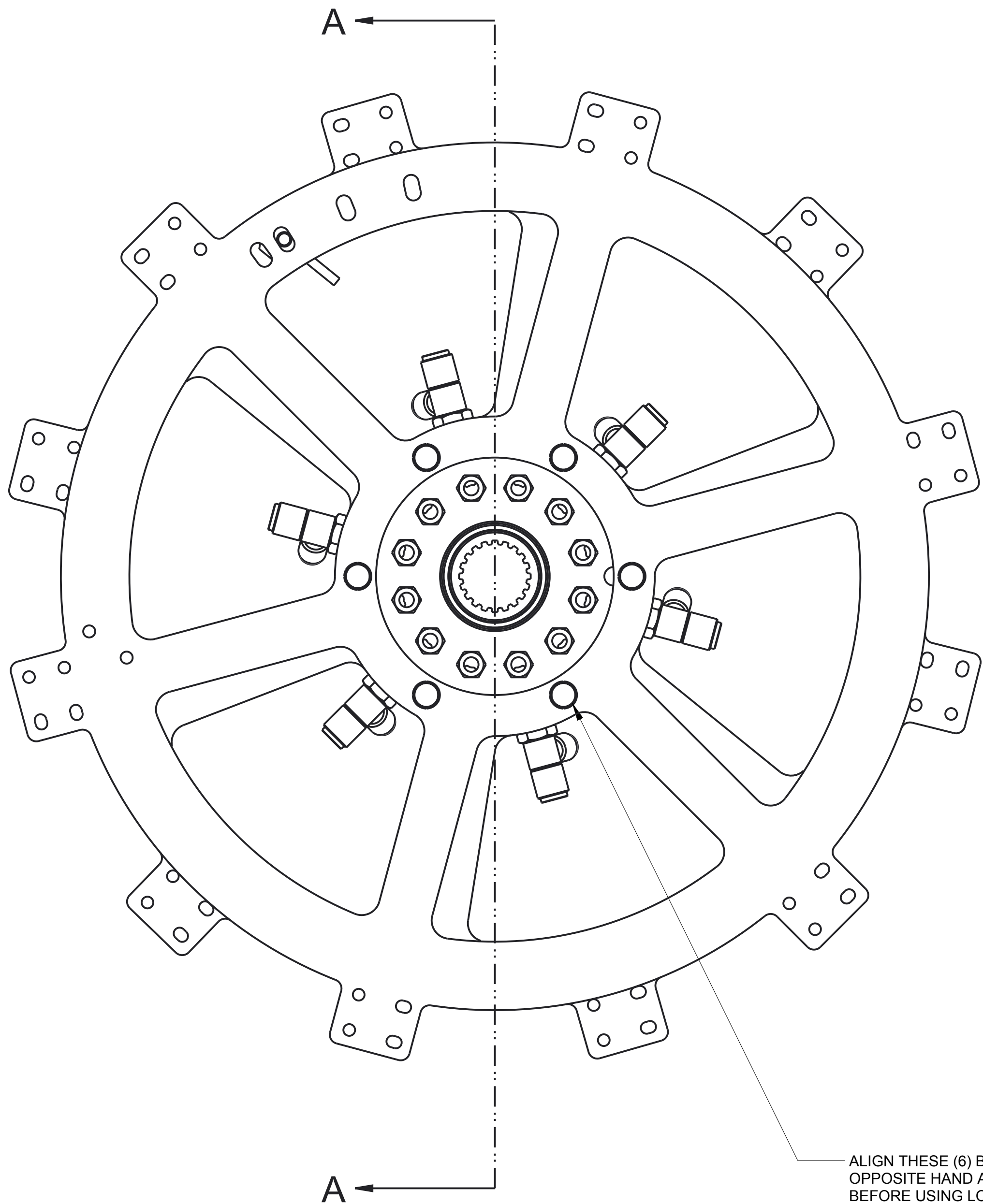
U5008289M

B
REV

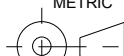
N/A
VER

1/2
SHEETS

-	-		
-	-		
-	-		
B	1) DEL ITEM 12 (U5008307M) AND ITEM 13 (U5008313M) 2) ADDED ITEM 18 3) ADDED SHEET 2 SEE ECN002478	RT	6/24/10
A	1)EXPANDED NOTE NO ECN REQ'D	PNW	4-27-09
REV.	DESCRIPTION	BY DATE	CHK'D DATE



SECTION A-A

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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE .SLOT H12 OTHERS js12		CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/CM$ ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$		METRIC 		MATERIAL: SEE BOM FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : W CASH			
DATE: 24-Jun-10				DATE :		DATE :			
TITLE: ASSY, WHEEL #2 FLANGE RH, RHM						MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE			
1/2 SCALE	-- MATERIAL CODE	C DRW. SIZE	DRW. N°	U5008289M		B REV	VER 0	2/2 SHEETS	